

Application No. – not yet assigned --  
Preliminary Amendment Dated January 20, 2004

**AMENDMENTS TO THE SPECIFICATION:**

On page 1, after the title MOLD APPARATUS AND METHOD FOR ONE STEP  
STEAM CHEST MOLDING please insert the following heading and paragraph:

**-- CROSS-REFERENCE TO RELATED APPLICATION**

This application is a continuation application of U.S. Application Serial No. No.10/053,055, filed on November 9, 2001, entitled Mold Apparatus and Method for One Step Steam Chest Molding, the entire contents of which are hereby incorporated by reference. - -

Please replace the paragraph beginning at page 6, line 10 with the following new paragraph:

- - U.S. Patent No. ~~5,582,89~~ 5,582,789 (Stein et al.) discloses a vehicle door panel manufacturing method that includes a first membrane with a foam back, an apertured second membrane spread adjacent the foam backing of the first membrane, and a moldable rigid polymeric material providing a backing for the second membrane and supporting the membrane. - -